GLUELINE AUTOMATIC NON-STOP GLUING AND FOLDING MACHINE



Lamina Glueline is a fully automatic non-stop gluing and folding machine for one piece or two piece boxes. The machine works with two heavy duty vacuum controlled belt feeders which feed in the one or two pieces. By using Laminas registration system and non-stop feeder, the machine is extremely effective for two piece boxes.

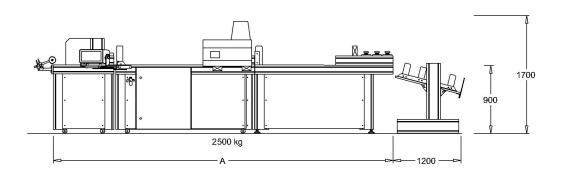
The Glueline can work with hot-melt, cold glue or a combination of both. The machine feeds in one or two pieces into the two piece registration unit after applying glue and then continues to the next station for the gluing and end finishing.

The machine is controlled by a touch screen that can be programmed in multiple languages, or a specific language of choice, and is easy to program for a new glue pattern. The Glueline is built in modules that can be separated for full access during set-up and offers a choice of units depending on the requirement.

A number of options such as Pressure Belt, Down Stacker etc. can be added whenever required.



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Size Range	Maximum Sheet Size		Minimum Sheet Size	
Model	Width	Length	Width	Length
Glueline 2000	1000 mm (40") x2	700 mm (20")	700 mm (28") x2	500 mm (20")
Glueline 3000	1500 mm (60") x2	700 mm (20")	700 mm (28") x2	500 mm (20")
Glueline 4000	2000 mm (80") x2	700 mm (20")	700 mm (28") x2	500 mm (20")

Machine Size (incl. Stacking table)						
Model	Width	Length A	Weight			
Glueline 2000	2950 mm (118")	6200 mm (248")	950 kg			
Glueline 3000	3950 mm (158")	6200 mm (248")	1150 kg			
Glueline 4000	4950 mm (198")	6200 mm (248")	1350 kg			

Sheet feeder	Thickness: 0,6 to 10 mm (0,016" to 0,39")
Registration Accuracy*	+/- 1 mm (0,04")
Total Installed Power	5,0 kW
Electrics	208 V, 3 phase, 60 cycle; or 400 V, 3 phase, neutral, 50/60 cycle; or Specify
Air Requirements	6 bar; 80 psi; 34 CFM, Approximately 200 L/min

^{*} Depends on properties of materials being used and existing operating conditions.

Note! For more information and videos, please visit www.laminasystem.com

